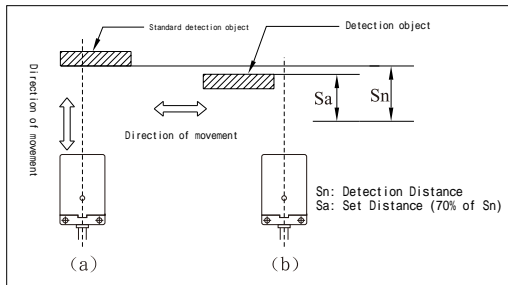


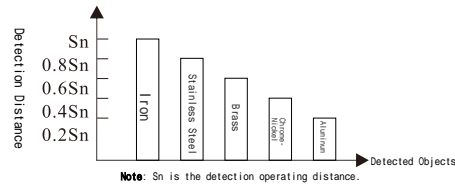
## V. Set Distance and Detection Distance



- 1) Please set the operating distance of the switch within 70% of the standard operating distance ( $S_n$ ) to prevent the switch operation from being affected by factors like temperature and voltage.
- 2) Detection distance: When detecting an object by the specified method, it is the distance from the reference position (reference plane) to the measured operation (reset).
- 3) Set distance ( $S_a$ ):  $S_a = (S_n) \times 70\%$   
Example: LJE30M - 10N1  
 $S_a = 10\text{mm} \times 0.7 = 7\text{mm}$

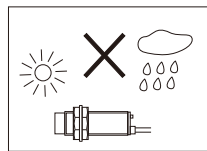
## VI. Relationship between the Material of the Detected Object and the Detection Distance

1. When detecting different objects, the switch has different operating distances. Please refer to the correction coefficients of the inductive proximity switch for different detected objects in the right figure.
2. When the switch is used to measure the operating frequency or in high-speed scenarios, please set the operating distance of the switch beyond 1/2 of the standard operating distance. At this position, the switch can achieve the maximum operating frequency.

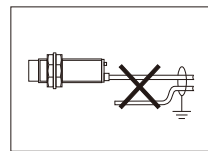


Correction Coefficients of Inductive Proximity Switch for Different Detected Objects

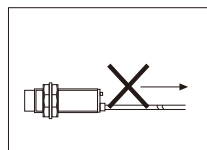
## VII. Explanation of Incorrect Usage Conditions



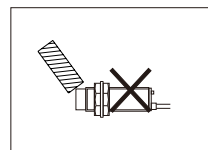
Do not use in outdoor environments or areas where water splashes. Try to avoid outdoor use as much as possible.



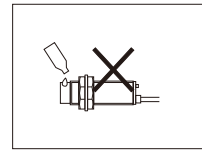
Do not route in the same conduit as power lines or power cables. Separate wiring should be adopted.



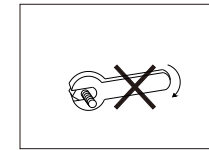
Do not pull the power cord of the proximity switch with excessive force.



Do not strike the detection surface with hard objects.



Please do not use the proximity switch in places with corrosive substances.



Do not tighten with excessive force; please use washers when tightening.

## VIII. Requirements for Power Supply and Load of Proximity Switch

1. This product cannot be used within 100ms after the power supply is connected.
2. Surge protection: When the proximity switch is used near areas with surge interference (e.g., welding operations of electric welders), please add a surge absorption device.
3. When connecting a large-current load (such as a light bulb or motor), the initial resistance decreases due to current impact. Only when the current increases will the load resistance rise and the current return to normal. Such current impact can damage the proximity switch, so use a small relay to convert and protect the load.
4. Proximity switches cannot be powered by autotransformers; isolation transformers should be used.
5. The connecting wires of proximity switches should be as short as possible to reduce noise interference.
6. The power cord of AC/DC two-wire proximity switches cannot be directly connected to the power supply; a load must be connected in series, otherwise the proximity switch will be damaged.

## IX. Maintenance and Inspection

To ensure the long-term stable operation of proximity switches, perform the following regular inspections (similar to general controllers):

1. Check whether the position of the detected object and the installation position of the proximity switch are shifted, loose, or deformed.
2. Check whether wiring and connection parts are loose, have poor contact, or are broken.
3. Check whether there are deposits (such as attached metal dust) on the detection surface.
4. Check whether the operating temperature and surrounding environmental conditions are abnormal.

4

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欣灵  
使用说明  
Products Instructions

LJE/SN04/PS/PL/TL  
Square Column Type Inductive Proximity Switch

Thank you very much for using C-Lin Brand sensors. Please read the instruction manual before using the product!

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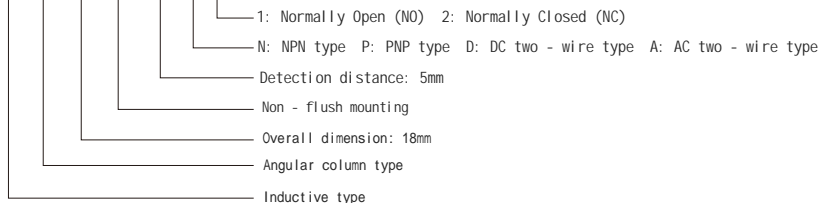
3



RECYCLABLE

# . Model Explanation

**L J E 18 M - 5 N 1**



## II. Model Types and Technical Data

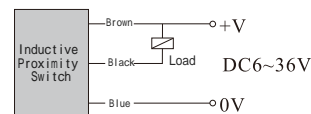
| Type                  |          | LJE17M Series   | LJE18M Series | LJE18CM Series | LJE25M Series | LJE30M Series |             |           |          |
|-----------------------|----------|---|---------------|----------------|---------------|---------------|-------------|-----------|----------|
| DC Type               | NPN      | NO  | LJE17M-5N1    | LJE18M-5N1     | LJE18CM-5N1   | LJE25M-8N1    | LJE30M-10N1 |           |          |
|                       |          | NC  | LJE17M-5N2    | LJE18M-5N2     | LJE18CM-5N2   | LJE25M-8N2    | LJE30M-10N2 |           |          |
|                       | PNP      | NO  | LJE17M-5P1    | LJE18M-5P1     | LJE18CM-5P1   | LJE25M-8P1    | LJE30M-10P1 |           |          |
|                       |          | NC  | LJE17M-5P2    | LJE18M-5P2     | LJE18CM-5P2   | LJE25M-8P2    | LJE30M-10P2 |           |          |
|                       | Two-wire | NO  | LJE17M-5D1    | LJE18M-5D1     | LJE18CM-5D1   | LJE25M-8D1    | LJE30M-10D1 |           |          |
|                       |          | NC  | LJE17M-5D2    | LJE18M-5D2     | LJE18CM-5D2   | LJE25M-8D2    | LJE30M-10D2 |           |          |
| AC Type               | Two-wire | NO  | LJE17M-5A1    | LJE18M-5A1     | LJE18CM-5A1   | LJE25M-8A1    | LJE30M-10A1 |           |          |
|                       |          | NC  | LJE17M-5A2    | LJE18M-5A2     | LJE18CM-5A2   | LJE25M-8A2    | LJE30M-10A2 |           |          |
| Detection Distance    |          | 5mm±15%   | 5mm±15%       | 5mm±15%        | 8mm±15%       | 10mm±15%      |             |           |          |
| Response Frequency    | DC       | 0.6KHz  | 0.6KHz        | 0.6KHz         | 0.2KHz        | 0.4KHz        |             |           |          |
|                       | AC       | 25Hz  | 25Hz          | 25Hz           | 25Hz          | 25Hz          |             |           |          |
| Type                  |          | LJE40M Series   | PS-05 Series  | PS-08 Series   | PL-05 Series  | PL-08 Series  | SN04 Series | TL Series |          |
| DC Type               | NPN      | NO  | LJE40M-20N1   | PS-05N         | PS-08N        | PL-05N        | PL-08N      | SN04-N    | TL-W5MC1 |
|                       |          | NC  | LJE40M-20N2   | PS-05N2        | PS-08N2       | PL-05N2       | PL-08N2     | SN04-N2   | TL-W5MC2 |
|                       | PNP      | NO  | LJE40M-20P1   | PS-05P         | PS-08P        | PL-05P        | PL-08P      | SN04-P    | TL-W5MB1 |
|                       |          | NC  | LJE40M-20P2   | PS-05P2        | PS-08P2       | PL-05P2       | PS-08P2     | SN04-P2   | TL-W5MB2 |
|                       | Two-wire | NO  | LJE40M-20D1   | PS-05D1        | PS-08D1       | PL-05D1       | PL-08D1     | SN04-E    | TL-W5MD1 |
|                       |          | NC  | LJE40M-20D2   | PS-05D2        | PS-08D2       | PL-05D2       | PL-08D2     | SN04-E2   | TL-W5MD2 |
| AC Type               | Two-wire | NO  | LJE40M-20A1   | PS-05A1        | PS-08A1       | PL-05A1       | PL-08A1     | SN04-Y    |          |
|                       |          | NC  | LJE40M-20A2   | PS-05A2        | PS-08A2       | PL-05A2       | PL-08A2     | SN04-Y2   |          |
| Detection Distance    |          | 20mm±15%  | 5mm±15%       | 8mm±15%        | 5mm±15%       | 8mm±15%       | 5mm±15%     | 5mm±15%   |          |
| Response Frequency    | DC       | 0.1KHz  | 0.6KHz        | 0.2KHz         | 0.6KHz        | 0.2KHz        | 0.25KHz     | 0.2KHz    |          |
|                       | AC       | 25Hz  | 25Hz          | 25Hz           | 25Hz          | 25Hz          | 25Hz        | 25Hz      |          |
| Detected Objects      |          | Metals: iron, copper, steel, aluminum, nickel, etc. The standard detected object is A3 iron.                      |               |                |               |               |             |           |          |
| Differential Distance |          | 1 - 10% of the detection distance   |               |                |               |               |             |           |          |
| Power Supply Voltage  |          | DC (NPN, PNP, two-wire) type: DC12 - 24V with ripple (P-P) less than 10% (10 - 30VDC); AC type: 90 - 250V 50/60Hz |               |                |               |               |             |           |          |
| Current Consumption   |          | DC (NPN, PNP, two-wire) type: 8mA/12V, 15mA/24V; AC type: < 5mA   |               |                |               |               |             |           |          |
| Control Output        |          | DC (NPN/PNP) type: max. 300mA; DC (two-wire) type: max. 3 - 100mA; AC type: max. 10 - 300mA                       |               |                |               |               |             |           |          |

①

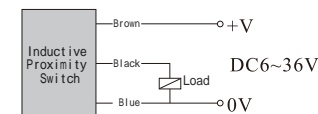
|                               |  |
|-------------------------------|--|
| Circuit Protection            | DC (NPN, PNP, two-wire) type: Reverse connection and short-circuit protection; AC type: Surge absorption protection      |
| Operating Ambient Temperature | -25 ~ +65 (without freezing)   |
| Operating Ambient Humidity    | 35 ~ 95%HR   |
| Temperature Influence         | -25 ~ +65 (Within this temperature range, the detection distance variation is within ±15% at rated power supply voltage) |
| Voltage Influence             | When the power supply voltage is within ±15% of the rated voltage, the detection distance variation is within ±15%       |
| Residual Voltage              | DC (NPN, PNP) type: Below 1V; DC (two-wire) type: Below 3V; AC (two-wire) type: Below 7V                                 |
| Insulation Resistance         | Above 50M (between live parts and the housing, measured with DC500V)   |
| Withstand Voltage             | DC (NPN, PNP, two-wire) type: AC1000V 50/60Hz, for 1 minute (between live parts and the housing);                        |
|                               | AC (two-wire) type: 2000V 50/60Hz (between live parts and the housing)   |
| Vibration                     | Endurance: 10-55Hz (double amplitude 1.5mm), 2 hours in each of X, Y, Z directions                                       |
| Shock                         | Endurance: 500m/s <sup>2</sup> (approx. 50g), 10 times in each of X, Y, Z directions                                     |
| Protection Class              | IP54 ~ IP67  |
| Material                      | Heat-resistant ABS   |

## III. Classification by Output Type

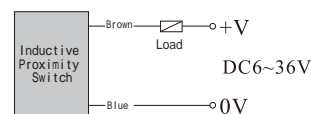
1. DC 3-wire NPN type (Normally Open or Normally Closed)



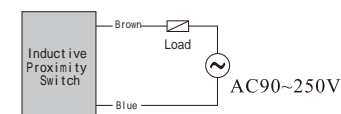
2. DC 3-wire PNP type (Normally Open or Normally Closed)



3. DC 2-wire type (Normally Open or Normally Closed)



4. AC 2-wire type (Normally Open or Normally Closed)



Note: NO stands for Normally Open; NC stands for Normally Closed.

## IV. Outline Dimension Drawing (Unit: mm)

| Outline Dimension Drawing of PS - 05, PS - 08 Series |  | Outline Dimension Drawing of PL - 05, PL - 08 Series |  |
|--|--|--|--|
|  |  |  |  |
| Outline Dimension Drawing of LJE17M Series           |  | Outline Dimension Drawing of LJE18M Series           |  |
|  |  |  |  |

②